



# HOM Damping Sensitivity in SRF Cavities (as seen at JLAB)

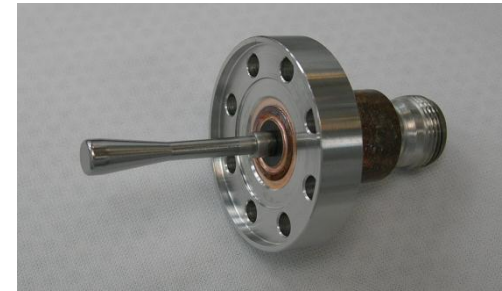
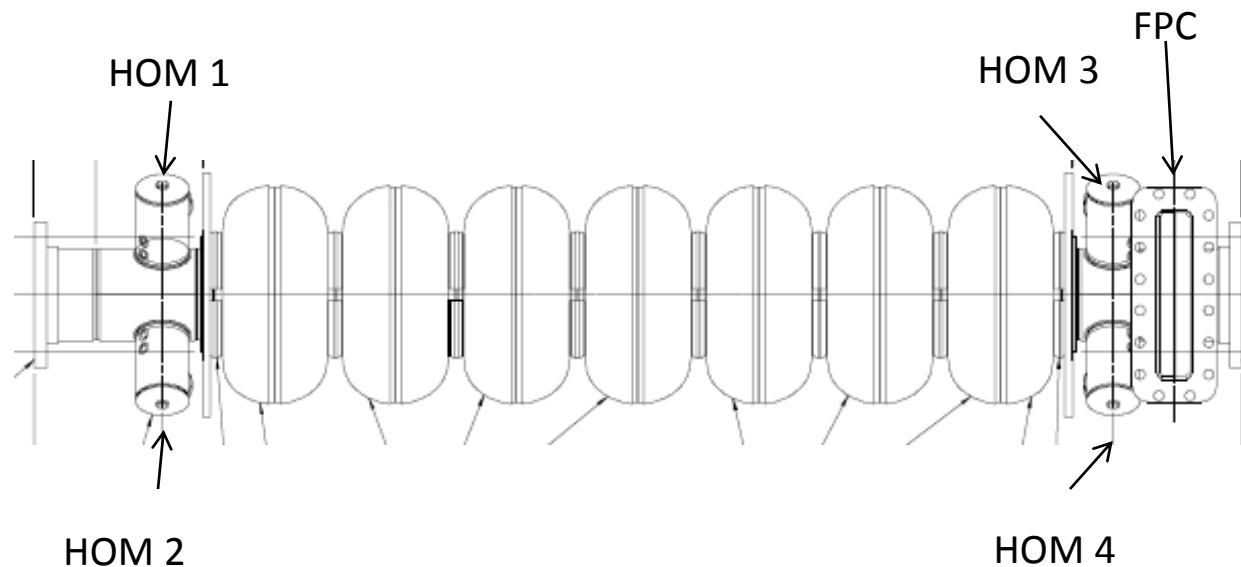
F. Marhauser

Jefferson Lab, Newport News, Virginia 23606, USA

HOM-Damping Workshop in SRF Cavities  
11-13. October 2010

# History: CEBAF upgrade cavity HOM damping concept

- ❑ CEBAF upgrade prototype cavities were originally equipped with four DESY/type coaxial couplers (2 each end) in so-called **Renascence** cryomodule prototyping 5 High Gradient (HG) and 3 Low Loss (LL) cavities in same cryomodule
- ❑ heating problems arised during the test period in the HOM coupler feedthroughs  
→ resulted in premature cavity quenches when Nb probe tips went normal conducting

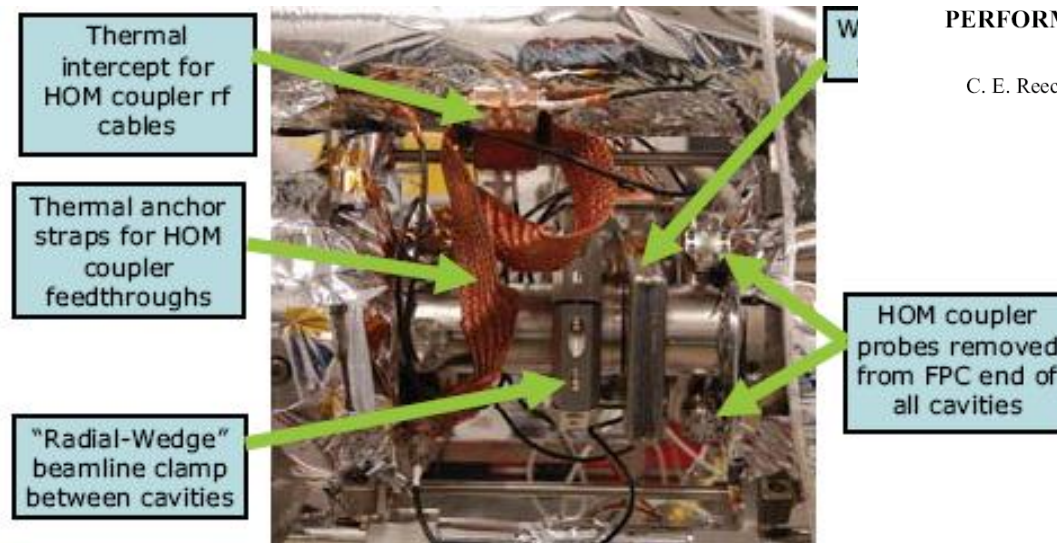


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WEP32

Proceedings of SRF2007, Peking Univ., Beijing, China



## PERFORMANCE OF THE CEBAF PROTOTYPE CRYOMODULE

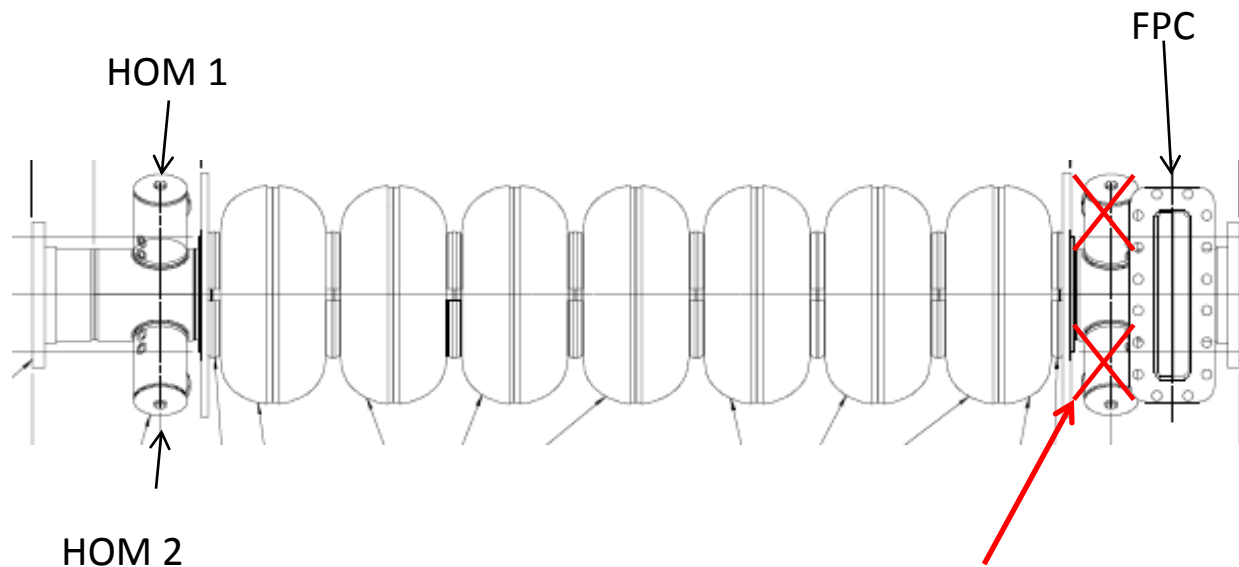
### *RENASCENCE* \*

C. E. Reece, E. F. Daly, G. K. Davis, M. Drury, W. R. Hicks, J. Preble, H. Wang<sup>#</sup>  
Jefferson Lab, Newport News, VA 23606, USA

Figure 10. Final configuration of HOM probes and thermal anchoring in *Renascence*.

# History: CEBAF upgrade cavity HOM damping concept

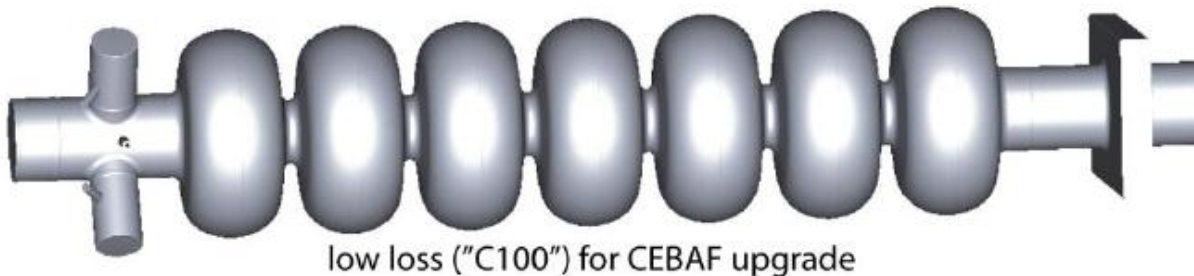
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pickup probes were removed in Renascence cryomodule due to initial heating problems causing premature quenches

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- ❑ heating issue was resolved by utilizing Sapphire feedthroughs and improved thermal anchoring
- ❑ however: **as a precaution the HOM probe tips on the FPC side were removed**
- ❑ it was relyed on adequete damping based on measurements (**however in non-final configuration**)
- ❑ for the final CEBAF LL upgrade cavity design it was decided to use the same damping concept
- ❑ **it it obvious that any HOM tilting effect (e.g. due to fabrication tolerance) can have tremendous consequences on mode damping**

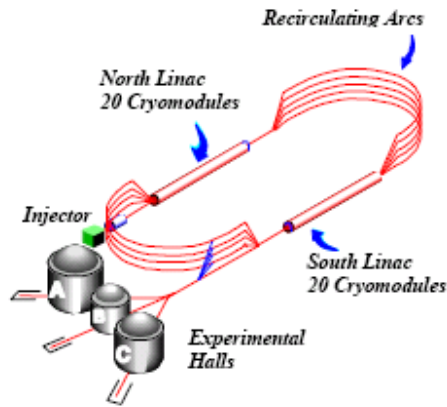


# Lesson Learned from Renaissance BBU in Upgrade Prototype Cryomodule

EPAC 2008

## OBSERVATION AND MITIGATION OF MULTIPASS BBU IN CEBAF\*

R. Kazimi, A. P. Freyberger, C. Hovater, G. A. Krafft, F. Marhauser, T. E. Plawski, C. E. Reece, J. Sekutowicz, C. Tennant, M. G. Tiefenback, H. Wang,  
Thomas Jefferson National Accelerator Facility, Newport News, VA 23606, U.S.A.



“Renaissance” installed 2007, removed 2009

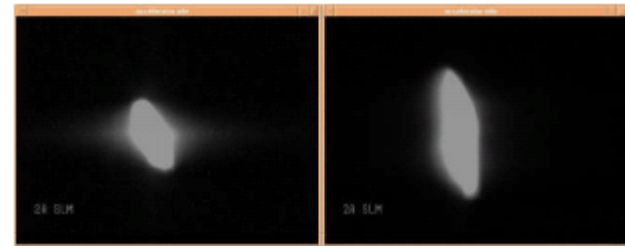
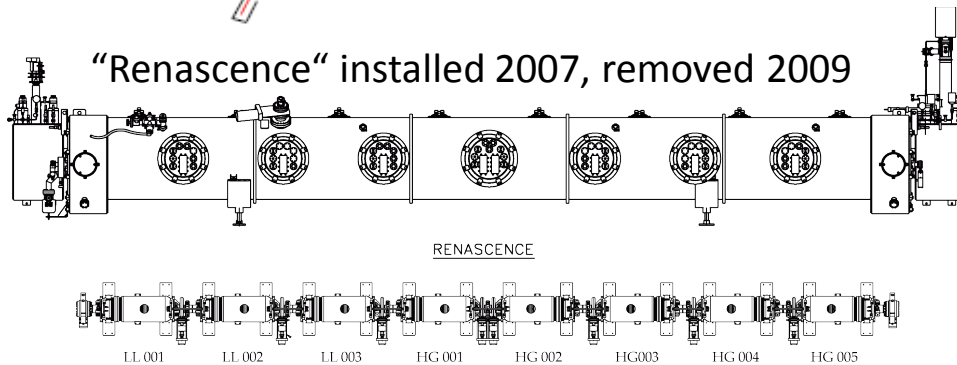


Figure 2: Beam spot well below BBU limit (left) and very close to BBU limit (right) on the SLM.

$$I_{th} = \frac{-2p_1 c}{ek(R/Q)QM \sin(\omega T_r)}$$

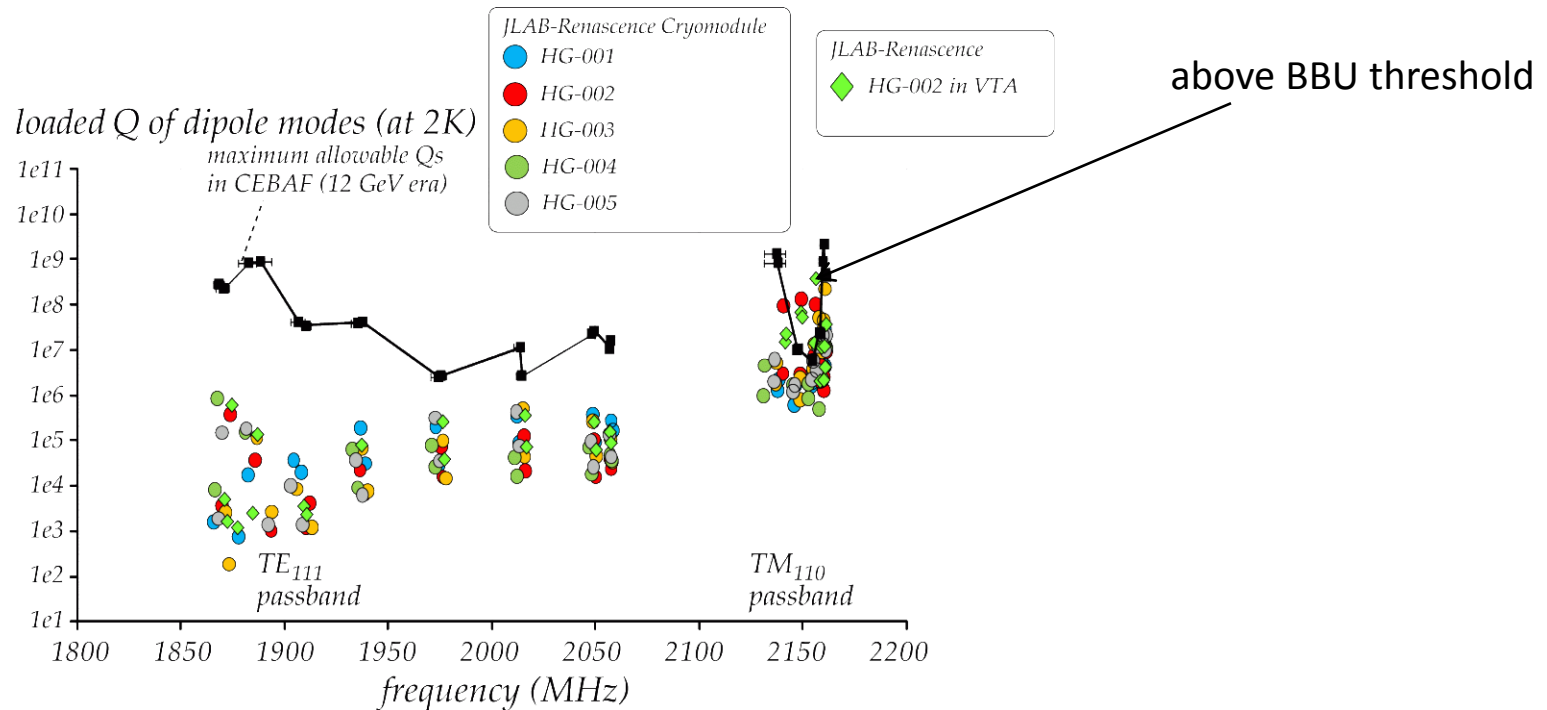
multiple passes:

$$M \sin(\omega T_r) \rightarrow \sum_j^N \sum_{i < j} M^{ij} \frac{p_i}{p_j} \sin(\omega T_r^{ij})$$

- ❑ culprit: single deformed cavity (**reason: fabrication tolerances/errors**)
- ❑ BBU  $I_{th}$  as low as 40  $\mu$ A injected beam (CEBAF design 200  $\mu$ A peak, expected BBU threshold 20 mA)
- ❑ only good thing: BBU theory has been verified for the first time

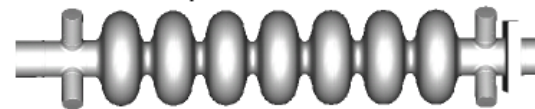
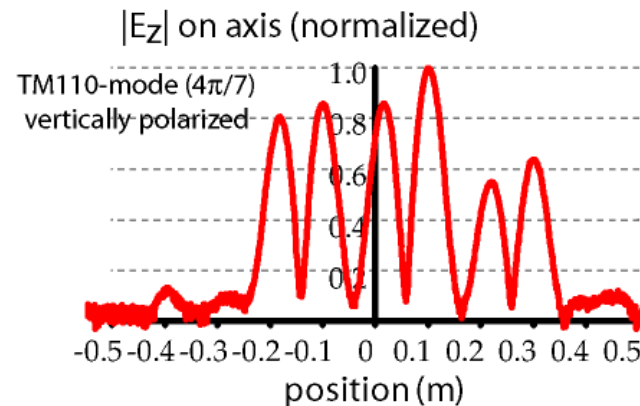
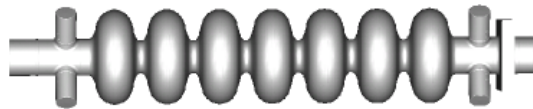
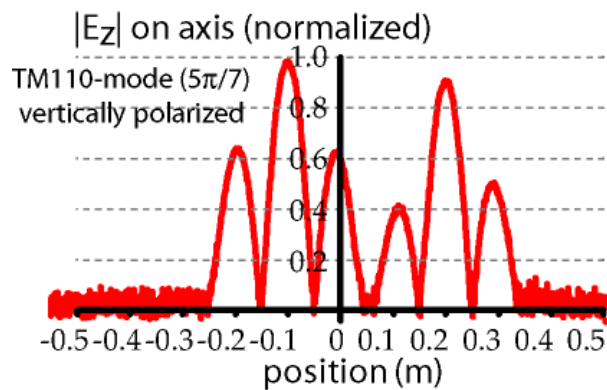
# What happened to cavity HG002 ?

- single HG cavity (HG002) has received 2nd beam weld to repair equator hole → cell shrunk further  
→ initial fundamental mode field was very unflat  
→ required heavily tuning to achieve field flatness, especially the at shrunk cell
- effect on HOMs were not considered and cavity was installed in cryomodule
- loaded Q measurements were performed in aftermath of BBU  
→ **revealed ~3 orders of magnitude higher Qs** than expected  
→ Qs of trapped TM<sub>110</sub> modes above BBU threshold



# What happened to cavity HG002 ?

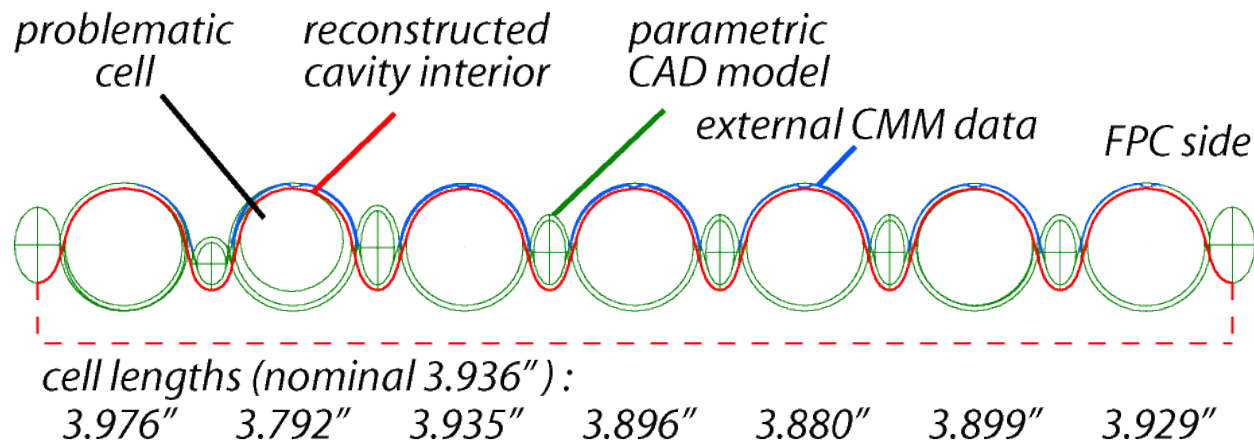
- ❑ Renascence was removed from CEBAF in 2009 and cavities were inspected
- ❑ field profile measurements were done on HG002
- ❑ **outcome: deformed cell created tilted HOM fields with essentially no field at HOM couplers**  
→ two dipole modes (formerly  $TM_{110}$ ,  $4\pi/7$  and  $5\pi/7$ ) caused **vertical** BBU





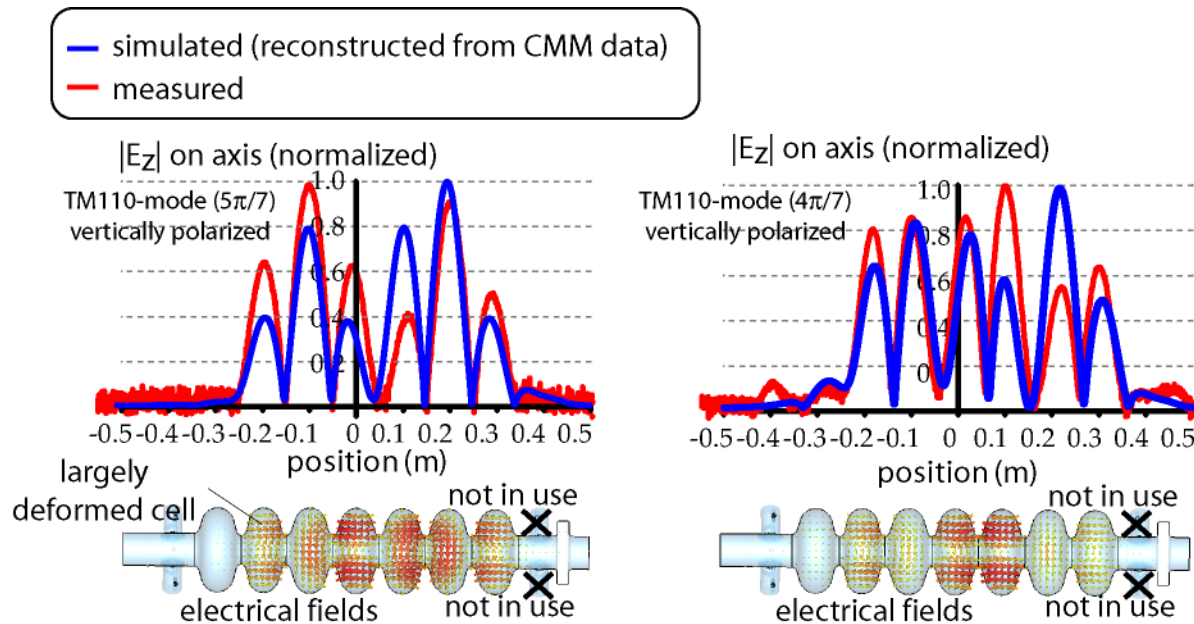
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- ❑ the deformed cavity shape was reconstructed (outer cell contour measured by CMM) for numerical modeling



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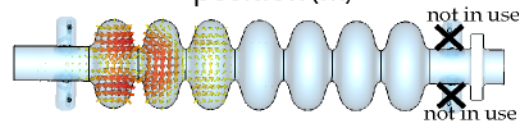
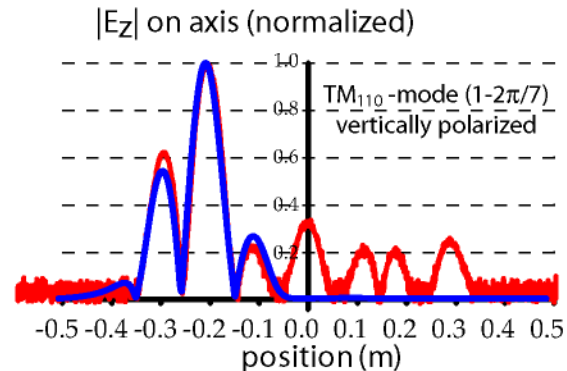
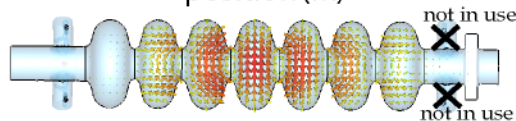
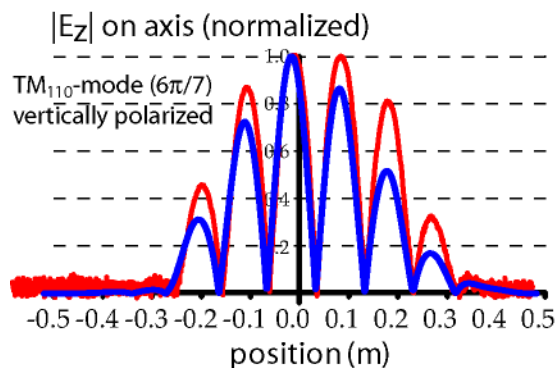
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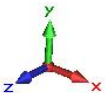
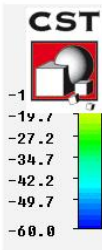
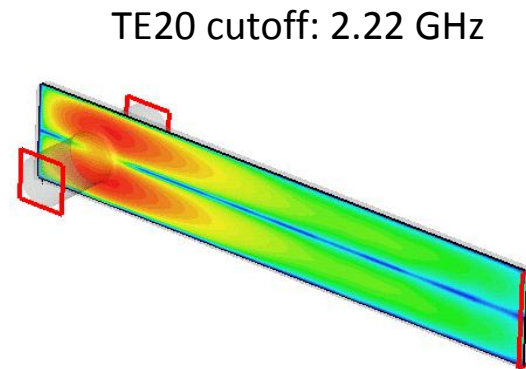
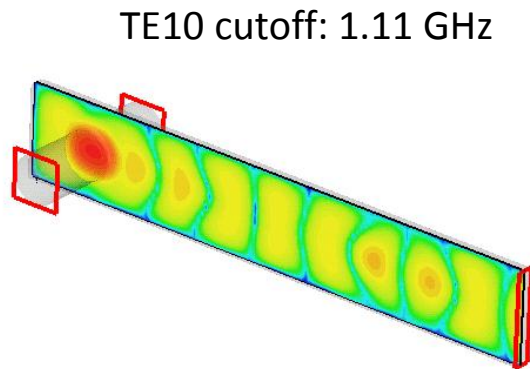
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- ❑ the deformed cavity shape was reconstructed (outer cell contour measured by CMM)  
for numerical modeling  
→ well agreement with experimental findings  
→ many other modes tilted as well

— simulated (reconstructed from CMM data)  
— measured



# Beneficial help of fundamental power coupler (FPC)

- ❑ all horizontally polarized modes were tilted in same manner, could as well excite BBU, why not?
- ❑ power coupler points in horizontal direction
- ❑ **horizontally polarized dipole modes couple to TE<sub>10</sub> waveguide mode**
- ❑ **vertically polarized dipole modes couple to TE<sub>20</sub> waveguide mode**
- ❑ **BBU modes resonate at 2.15 GHz just below TE<sub>20</sub> mode cutoff**
  - vertical modes cannot be damped adequately in this case



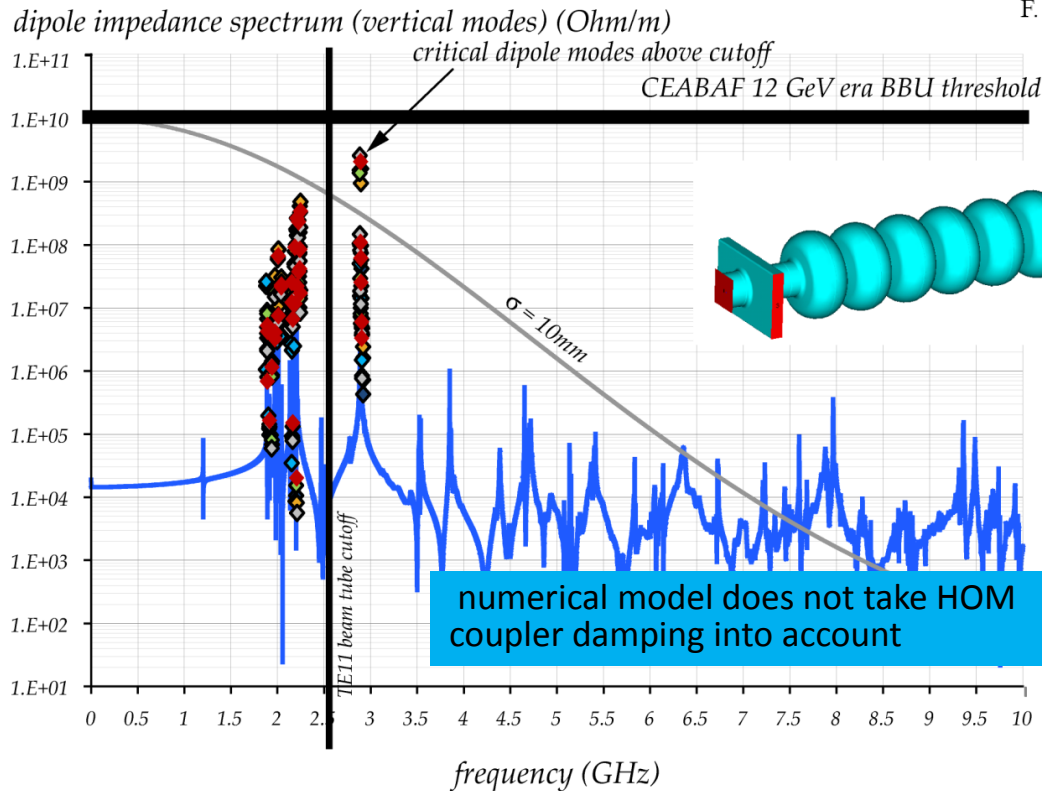
# How sensitive are other modes ?

- ❑ critical dipole modes (400 MHz above cutoff) are BBU limiting modes
- ❑ damping depends strongly on boundary conditions
- ❑ fabrication tolerances can easily “melt down” margin to BBU threshold
- ❑ how to control this issue?

LINAC 2010

CRITICAL DIPOLE MODES IN JLAB UPGRADE CAVITIES\*

F. Marhauser, J. Henry, H. Wang, JLab, Newport News, Virginia, U.S.A



measured in VTA

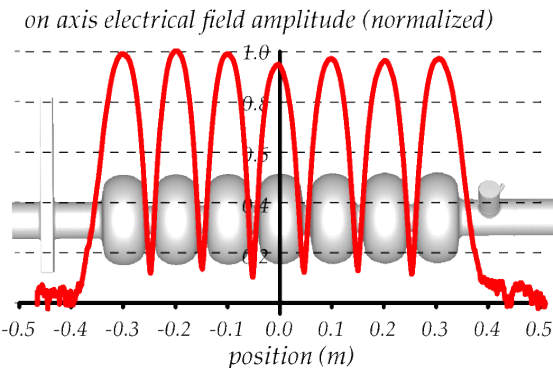
- ◆ R100-1
- ◆ R100-2
- ◆ R100-3
- ◆ R100-4
- ◆ R100-5
- ◆ R100-7

# In the BBU aftermath more effort spent on critical modes

- ❑ **critical dipole modes (400 MHz above cutoff) are BBU limiting modes**
- ❑ damping depends strongly on boundary conditions
- ❑ fabrication tolerances can easily “melt down” **margin to BBU threshold**
- ❑ **how to control this issue?**
- ❑ these “R100” CEBAF upgrade type cavities are latest in-house fabrication
  - 1) **built very field flat and close to tune at the same time**
  - 2) **built with caution to obtain symmetric fields to avoid tilted HOM fields as far as possible**
- ❑ example: R100-1 as built fundamental mode and most critical dipole HOMs

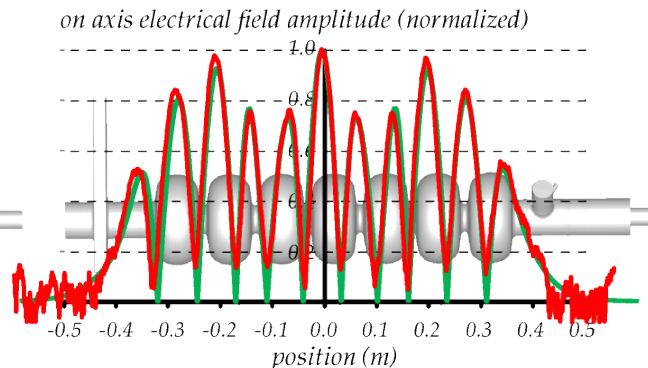
$TM_{010}$   $\pi$  mode

— measured before tuning (as-built)



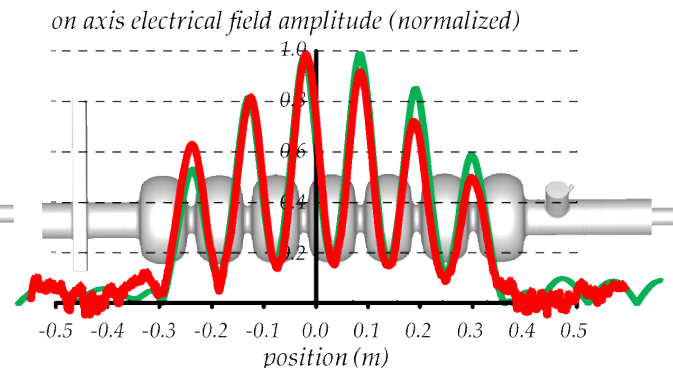
$TM_{110}$   $4\pi/7$  mode (vertically polarized)

— simulated  
— measured



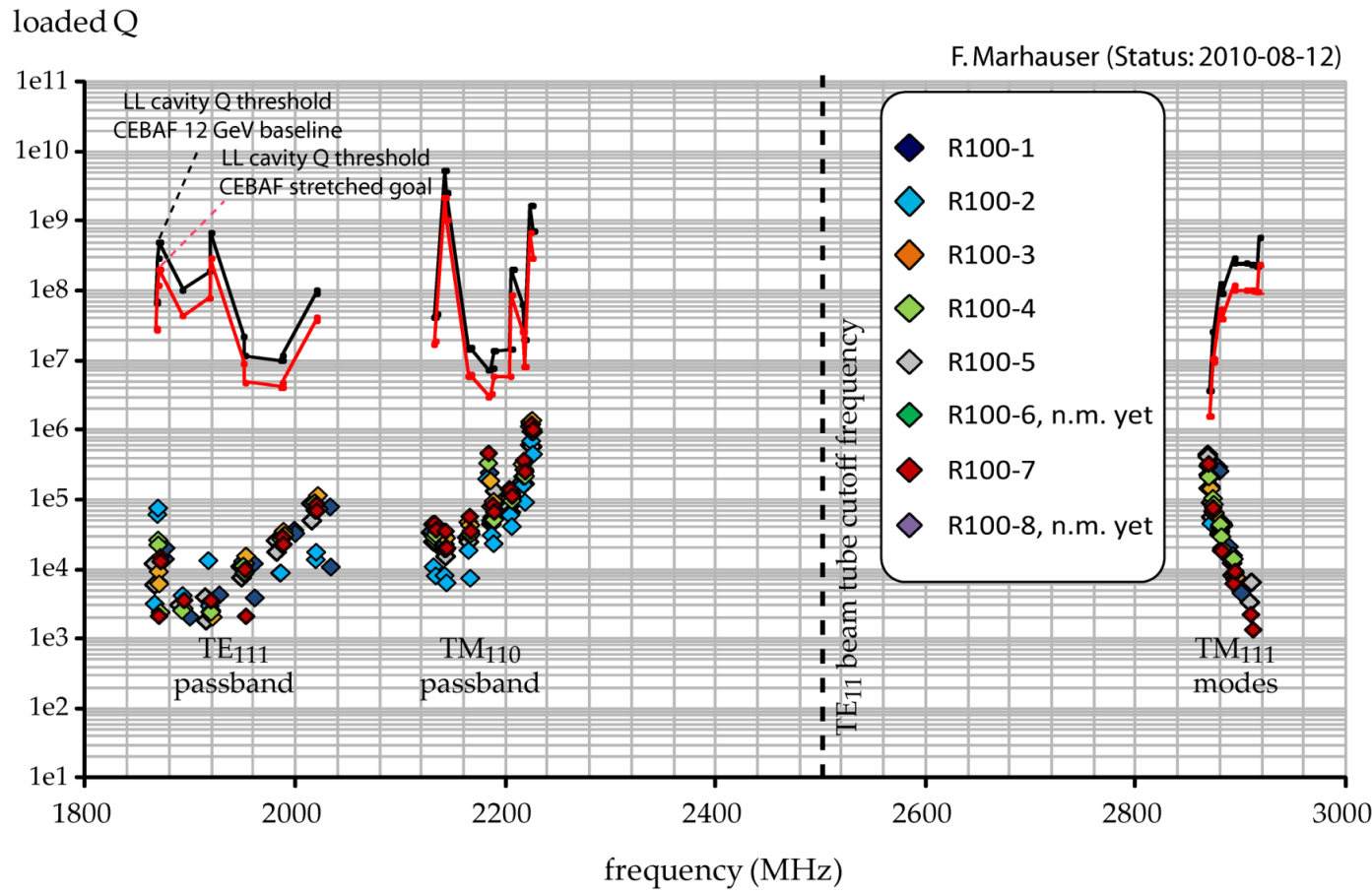
$TM_{111}$   $1\pi/7$  mode (vertically polarized)

— simulated  
— measured



# Controlled HOM damping among R100 cavities due to thorough cavity fabrication

□ benefit: guarentees more repetitive damping performance



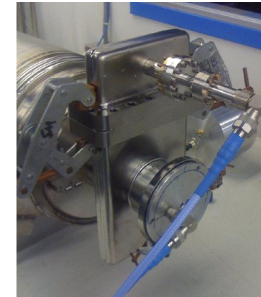
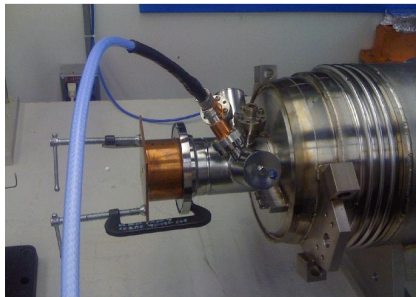
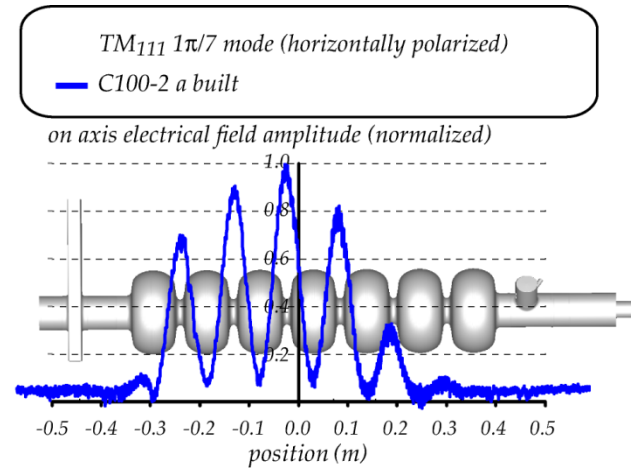
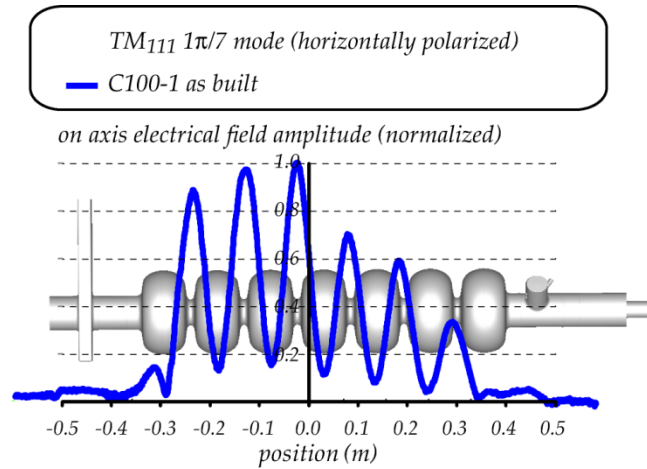
# CEBAF Upgrade Type Cavities “R100” built in-house

CEBAF Upgrade Type Cavities R100	deviation from warm target frequency (MHz)	as-built field flatness in % from average
R100-1 1 <sup>st</sup> cavity used for frequency calibration of following sequence	1.58	-2.8/2.5
R100-2	-0.03	-6.4/3.5
R100-3	0.07	-3.8/2.8
R100-4	0.10	-5.5/12.6
R100-5	-0.04	-5.8/7.1
R100-6	0.22	-4.7/10.1
R100-7	0.05	-7.5/5.1* after chemistry
R100-8	0.32	-3.4/2.7 * after chemistry



# What if fabrication is not well controlled?

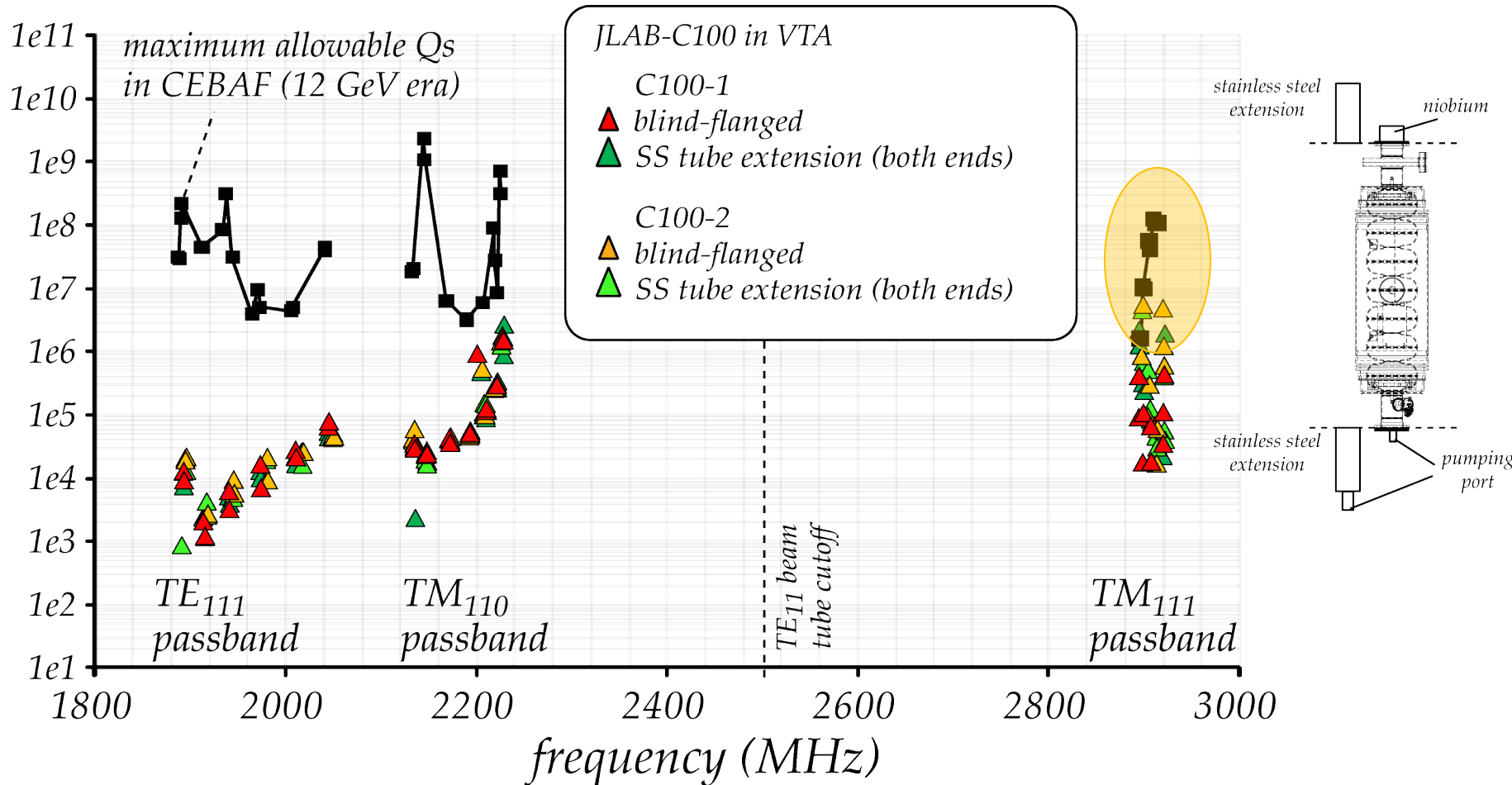
- first two in-house built cavities C100-1 and C100-2 showed tilted dipole modes at 2.9 GHz



# What if fabrication is not well controlled?

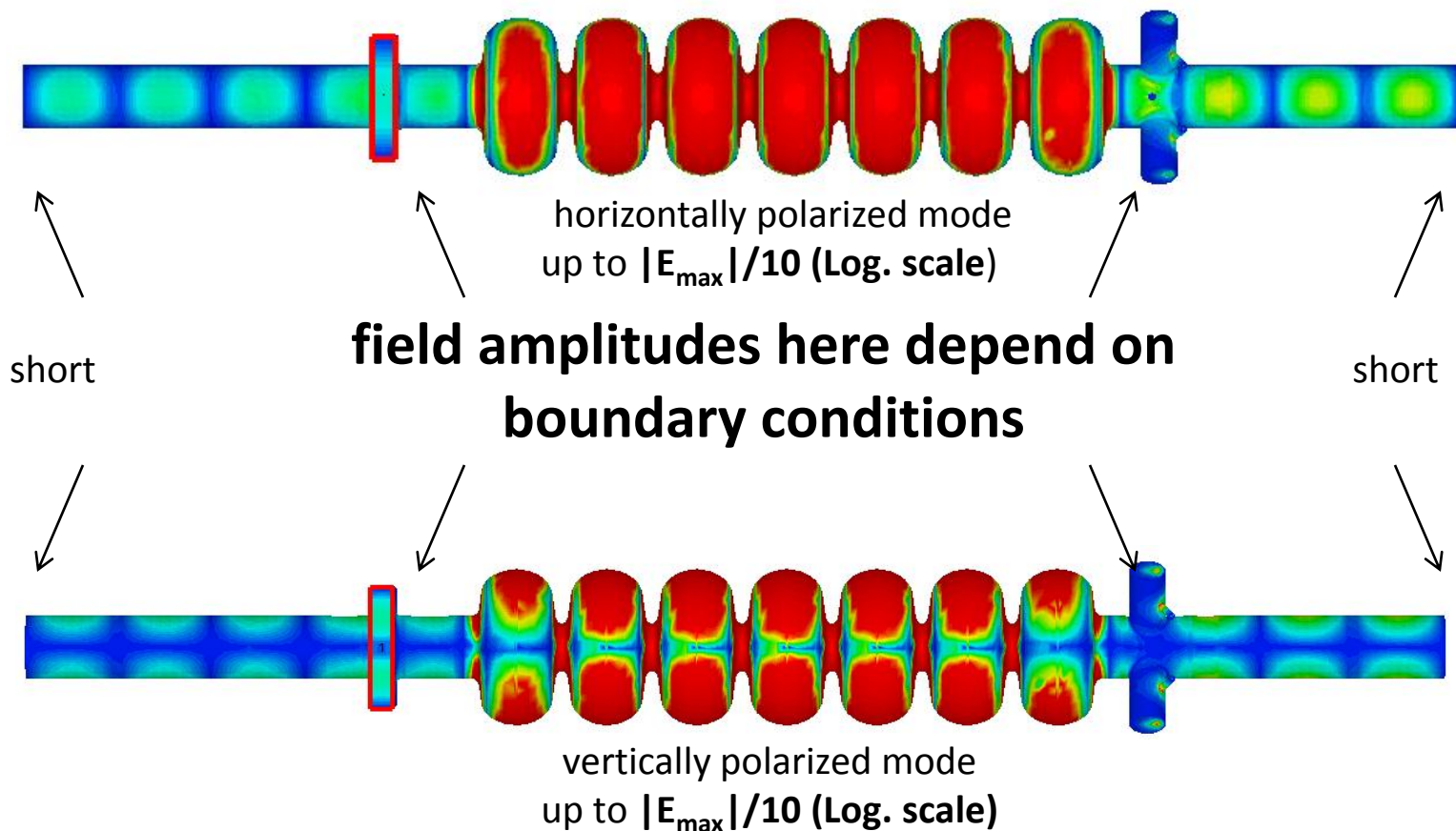
□ the 2nd HOM survey with normal conducting (SS) tubes showed no remedy → wall losses do not dominate

*loaded Q of dipole modes (at 2K)*



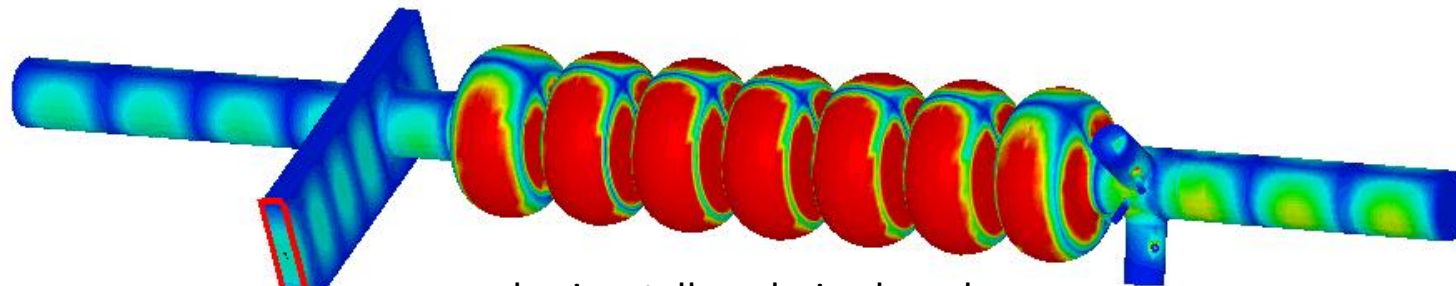
# Eigenmode simulations for critical propagating TM<sub>111</sub> $\pi/7$ -mode fields

- beam tube boundaries play important role on how fields couple to both the HOM couplers and the FPC



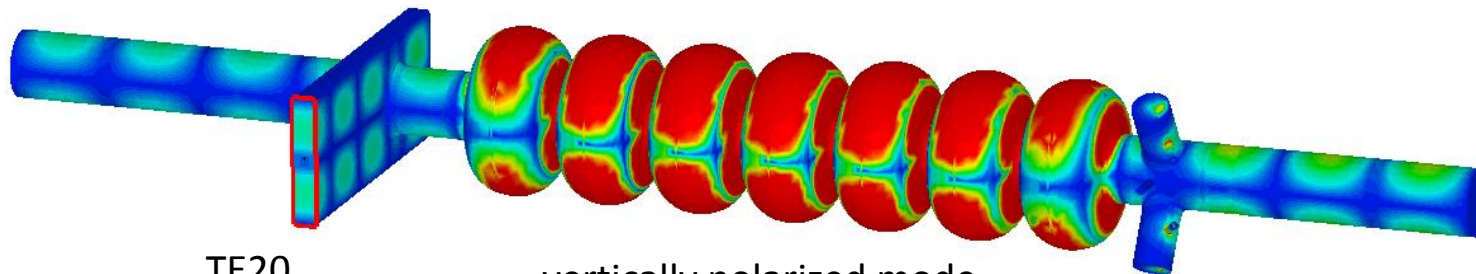
# Eigenmode simulations for critical propagating TM<sub>111</sub> $\pi/7$ -mode fields

- from a different angle: **coupling through FPC may become very important when coaxial HOM couplers are not efficient**



TE<sub>10</sub>

horizontally polarized mode  
up to  $|E_{\max}|/10$  (Log. scale)

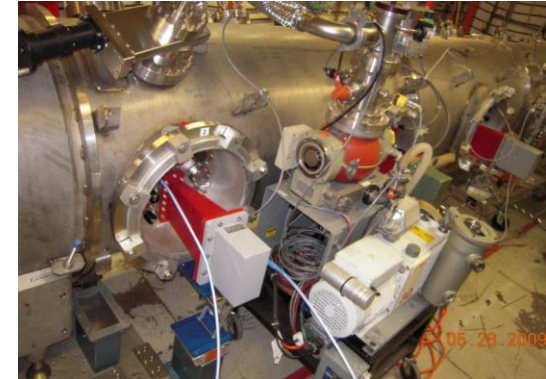


TE<sub>20</sub>

vertically polarized mode  
up to  $|E_{\max}|/10$  (Log. scale)

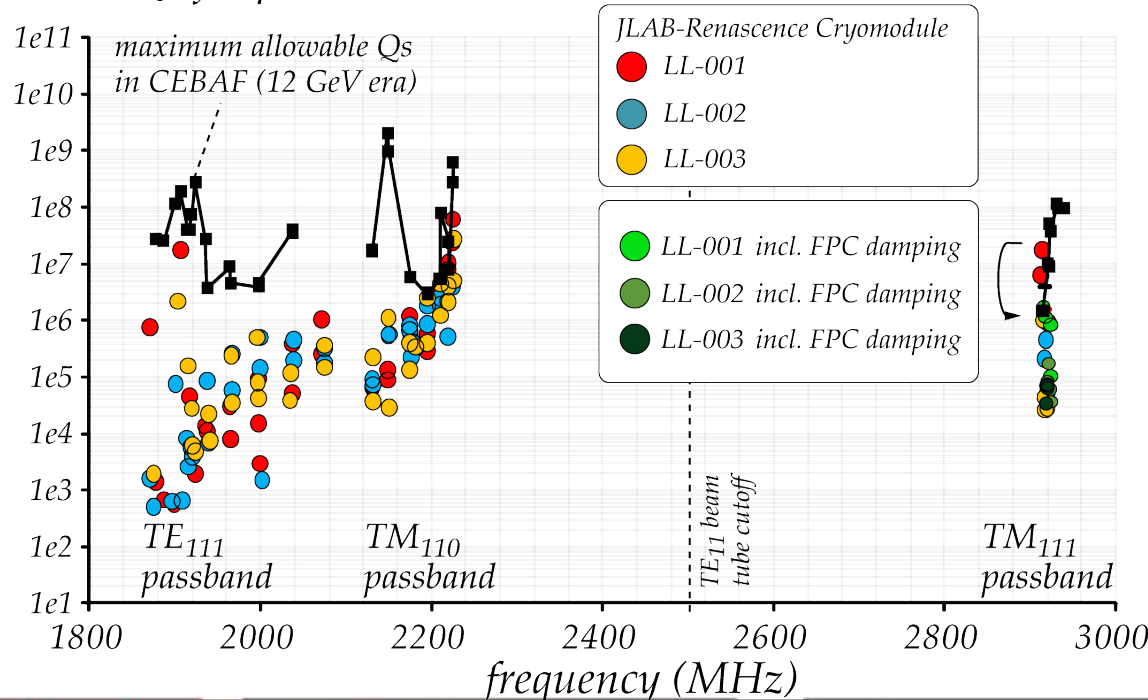
# Now we know that boundary conditions matter: What may happen in string of cavities/cryomodule?

- ❑ HOM survey in full upgrade type cryomodule “Renaissance” performed
- ❑ large fluctuations in damping found even for trapped modes (up to 2 orders of magnitude)
- ❑ many critical HOMs found in LL cavities (not only HG002)
- ❑ LL-001 (end in string) shows elevated Qs



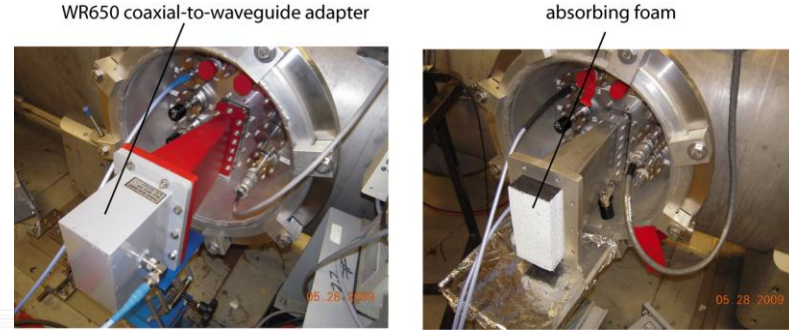
adapter on FPC waveguides  
used for measurements

loaded Q of dipole modes (at 2K)



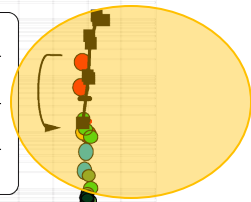
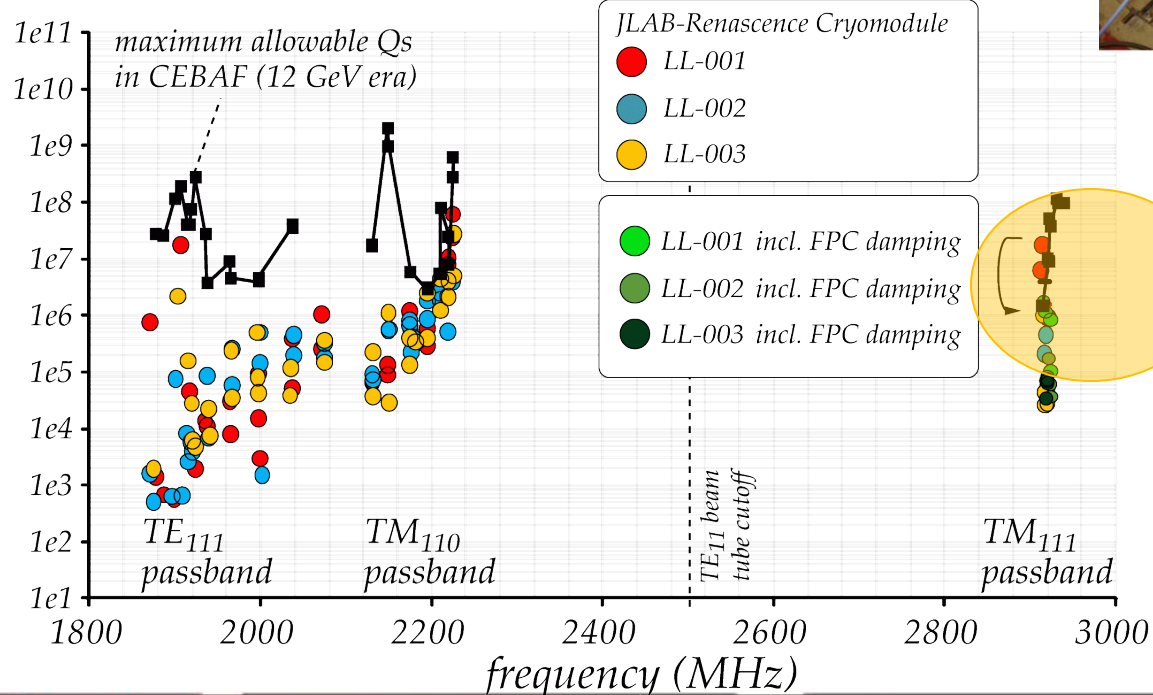
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- ❑ many critical HOMs found in LL cavities (not only HG002)
- ❑ LL-001 (end in string) shows elevated Qs
- ❑ absorber was placed in FPC waveguide  
→ verified damping via FPC is crucial



absorber placed in FPC waveguide

loaded Q of dipole modes (at 2K)



modes now just below BBU threshold

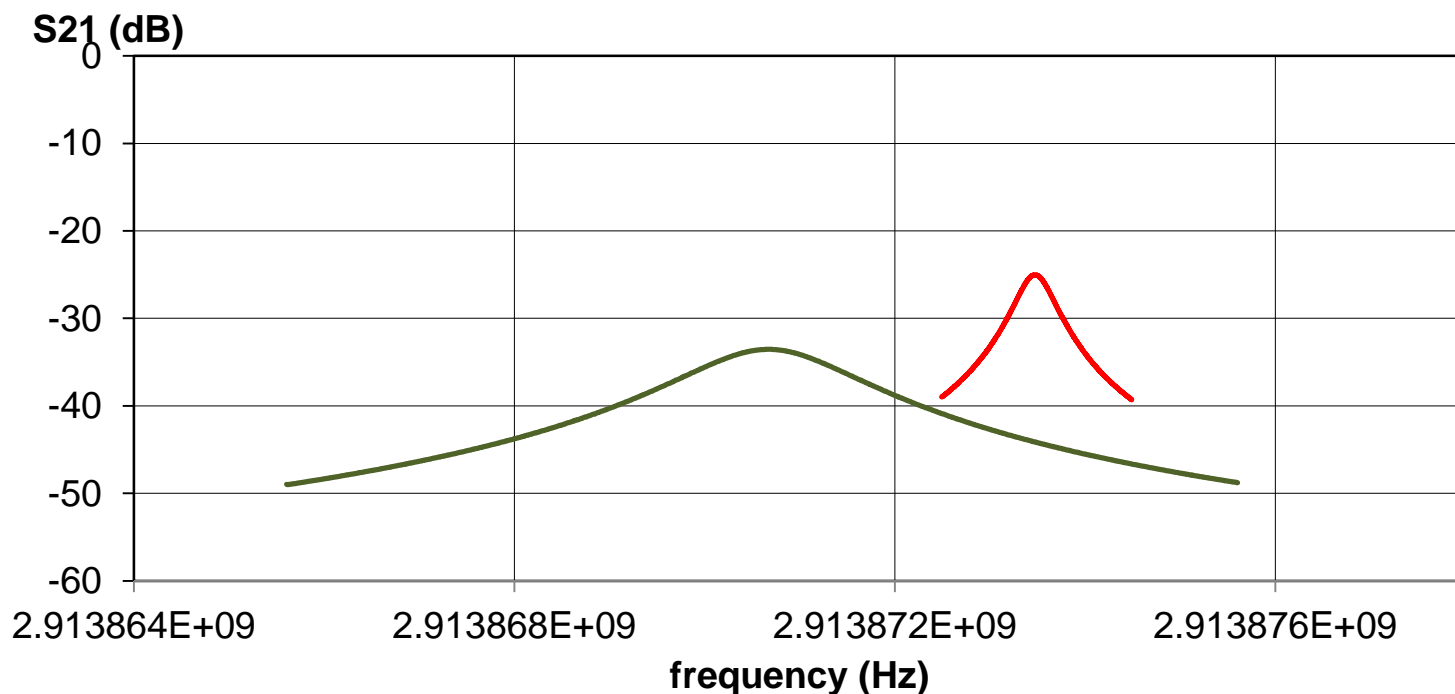
# Renaissance cavity measurements

## - problematic mode above cutoff w/o and with foam in FPC -

### first TM<sub>111</sub> $\pi/7$ mode measured

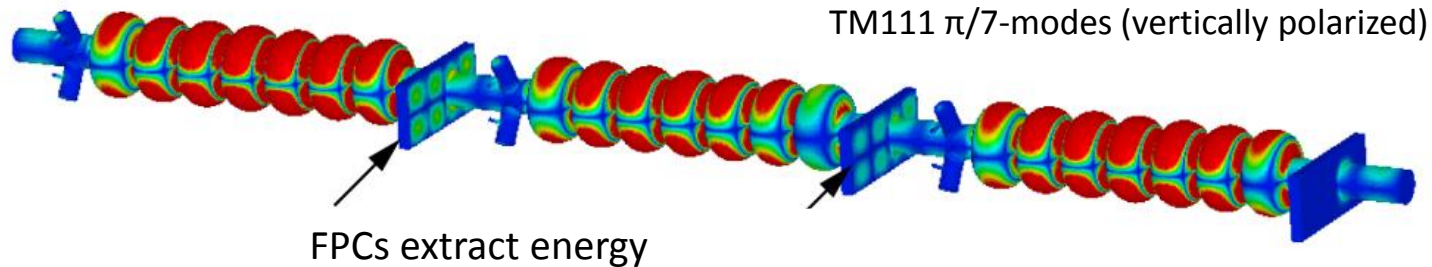
— LL Cavity #1: with WR650 adapter terminated, LL cavity #2-3: opened FPCs to free space

— LL Cavity #1-3: with absorbing foam in FPCs

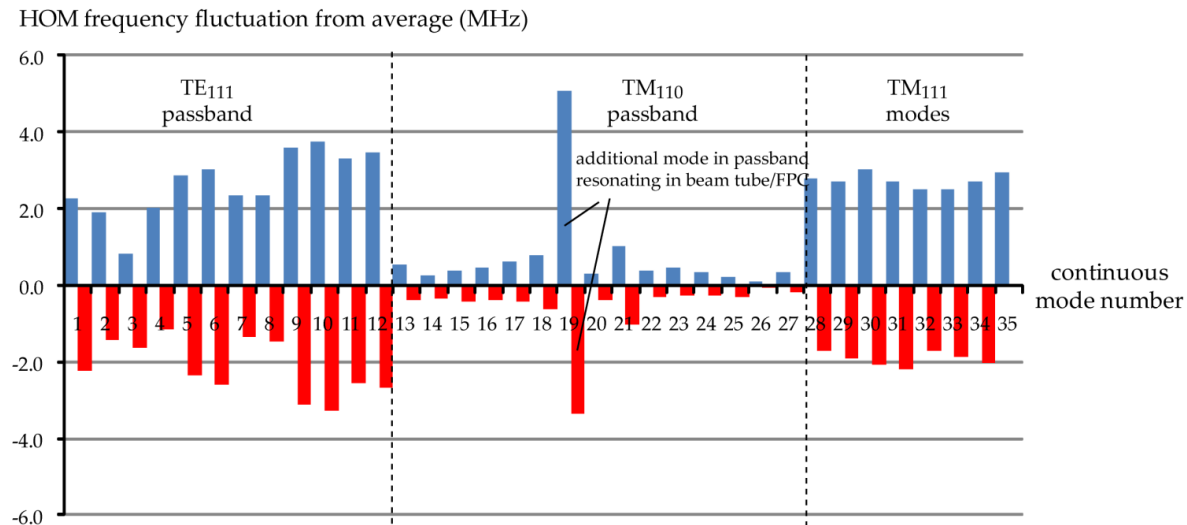


# Trying to resemble real world, i.e. simulations for a short string

- “resonant case” for critical propagating TM<sub>111</sub> modes:  
→ every cavity same resonance is highly very unlikely



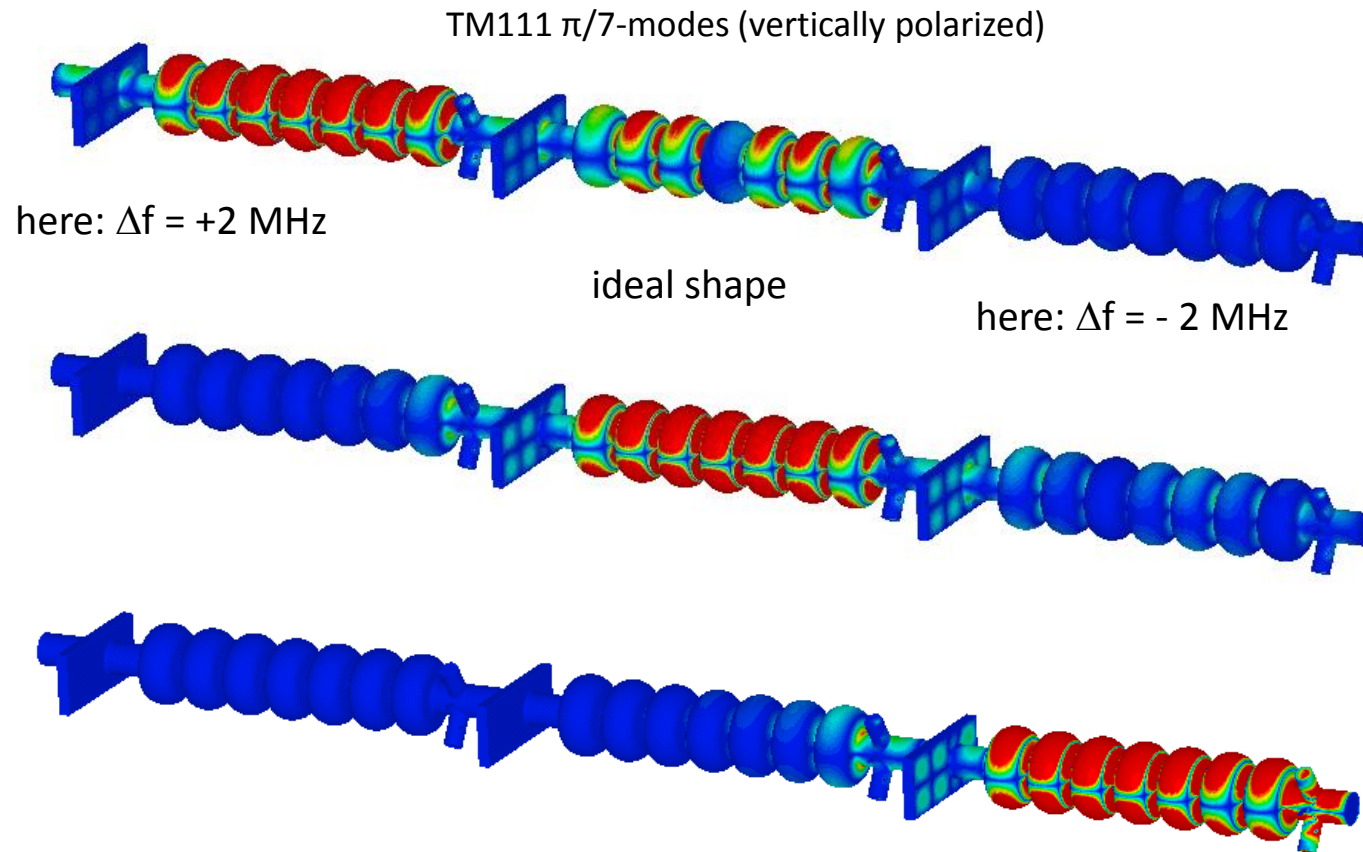
- cavity frequency variation measured among individual R100 cavities





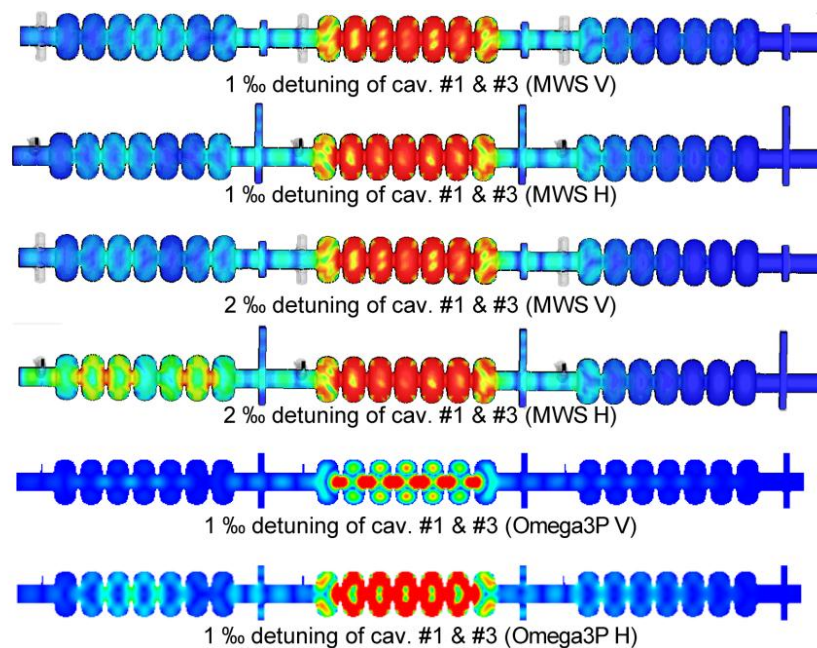
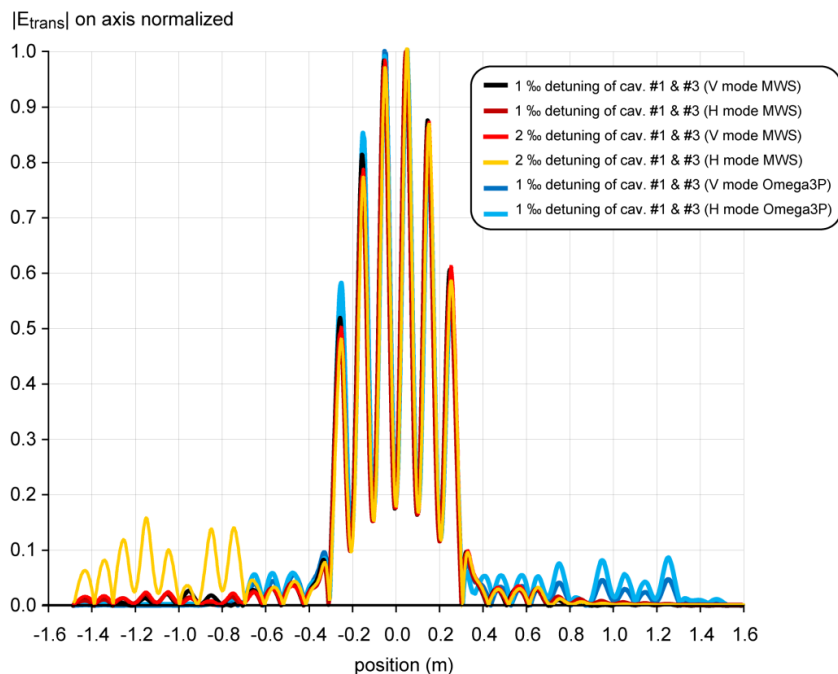
# Trying to resemble real world, i.e. simulations for a short string

- “**detuned case**” for critical propagating TM<sub>111</sub> modes:  
→ detune outer cavities by realistic 2 MHz with respect to center cavity



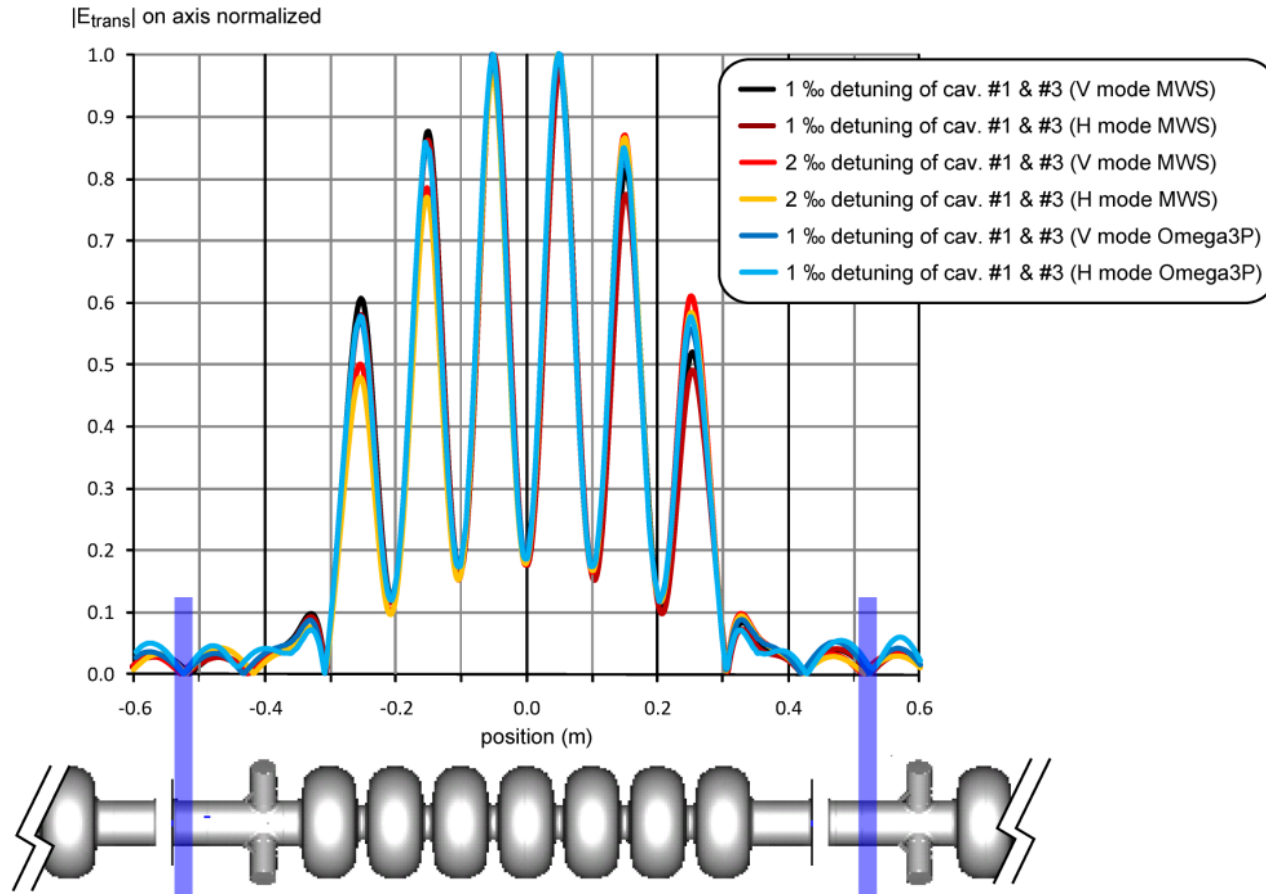
# Fields for sandwiched cavity

- **standing wave pattern** are forming in interconnecting beam tube **depending on detuning of cavities**
- this can alter HOM damping efficiency at HOM coupler locations



# Fields for sandwiched cavity

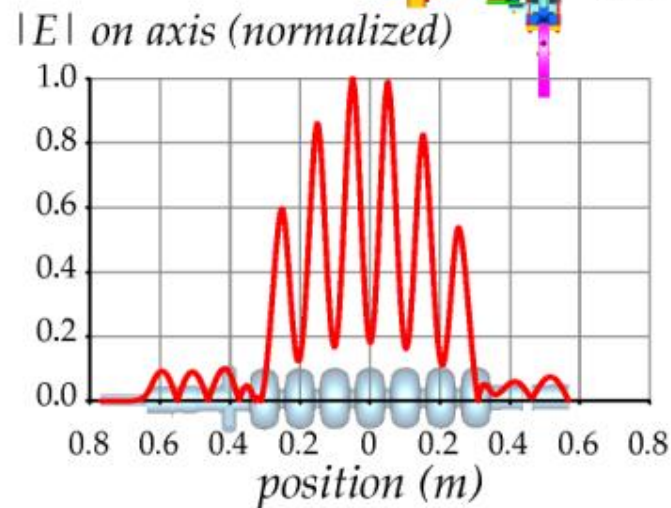
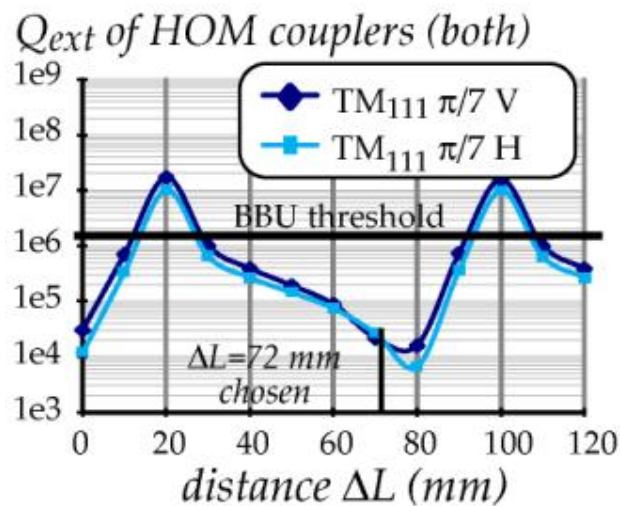
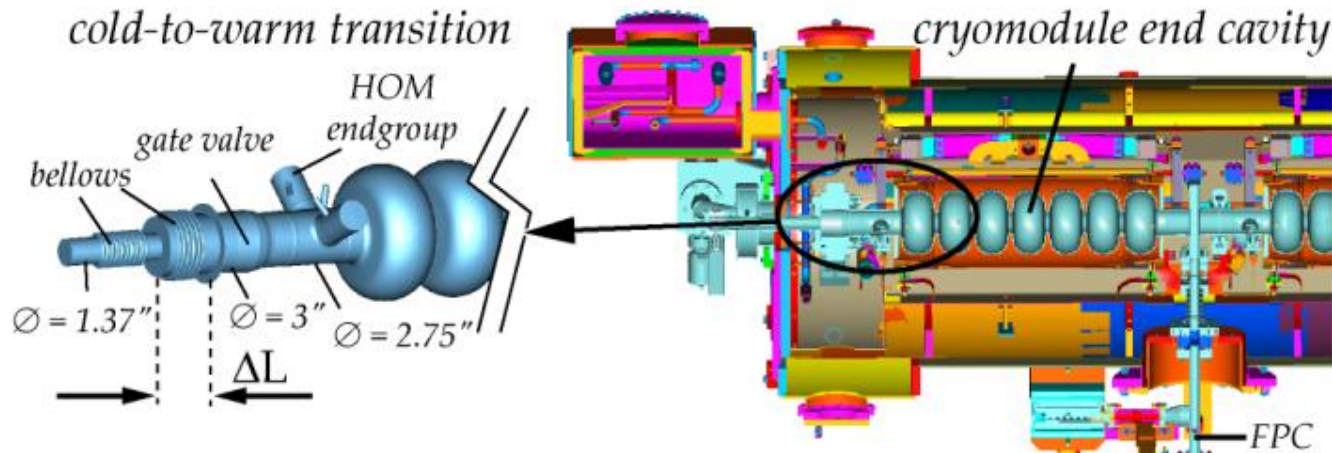
□ closer look: the variation of the standing wave minima/maxima is  $\sim \pm 1\text{cm}$  in this case



# How to use this for our benefit?

- at least for cavities at end of cryomodule -

- end tube length was optimized to maximize HOM coupling (SLAC's Omega3P used on supercomputer)
- note:  $Q_{\text{ext}}$  spans 3 order of magnitude



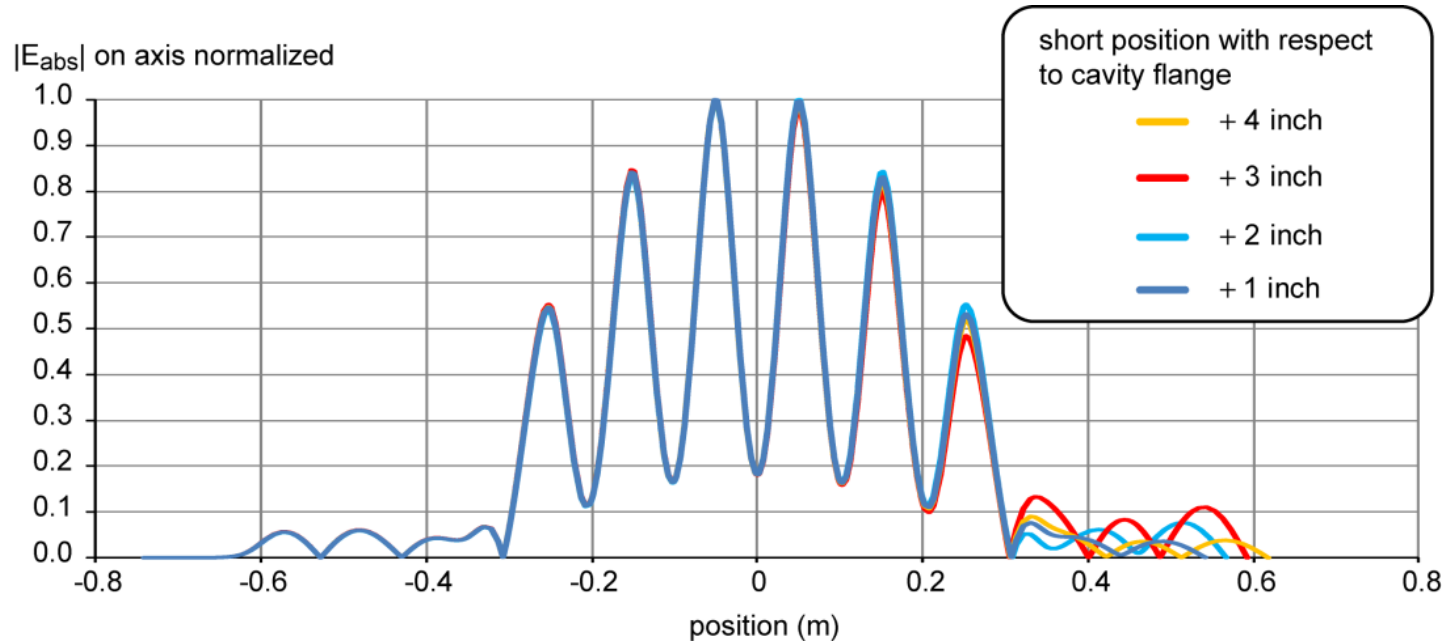
# How to use this for our benefit?

- at least for cavities at end of cryomodule -

- ❑ it was verified that variations on inner side (adjacent cavity) do not alter conditions on end
- ❑ scheme supposed to work (proven in VTA)
- ❑ it is unknown though what happens if fields are tilted in cavity due to fabrication errors

→ a new quality assurance has been established to check all 80 (+6 spares) CEBAF upgrade type cavities currently in production for tilted HOMs and avoid installation of any problematic cavity

→ 12 already delivered, some already show tilted fields and need Q measurements in VTA...



# Other Example: ILC HOM coaxial coupler optimization



## SLACs Advanced Computation Department

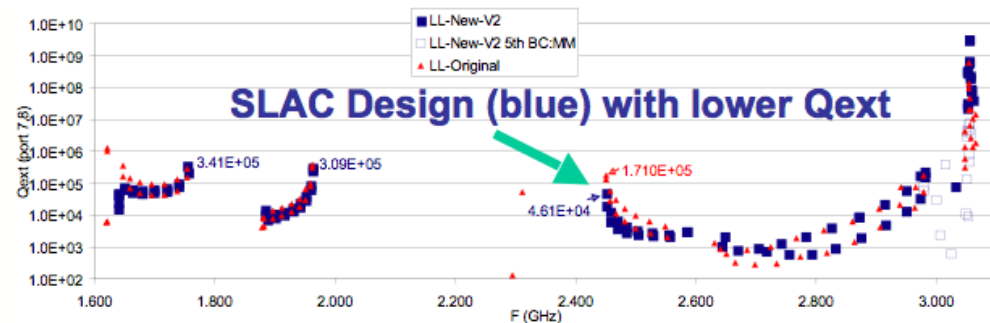
<http://www.slac.stanford.edu/grp/acd/omega3p.html>

- Endgroup optimization for Low-Loss ILC cavity design
- **direct use of High-Order-Mode (HOM) couplers provide inadequate HOM damping**
- several dangerous modes found in the 3rd dipole band from high-resolution simulations using Omega3P

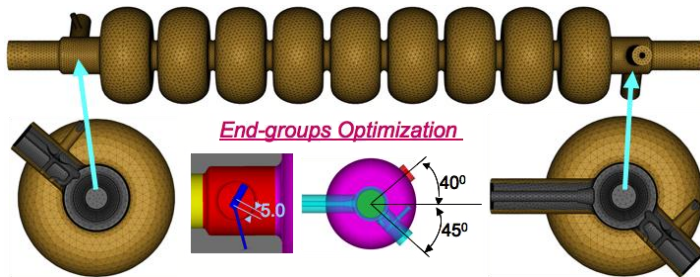
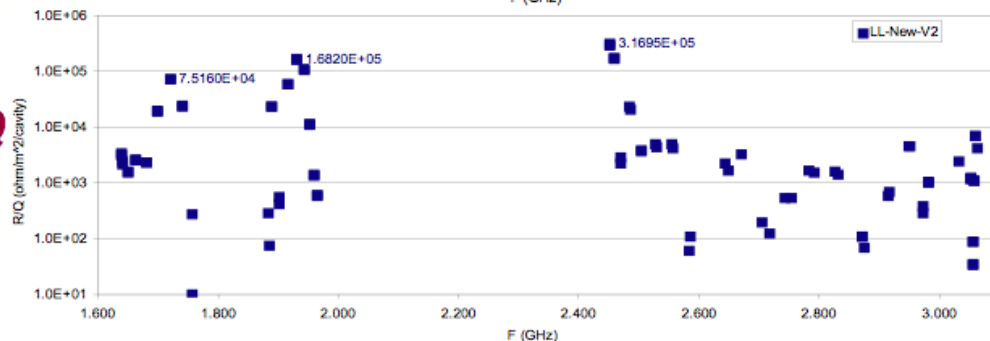


1.3 GHz ILC cavity

$Q_e$



$R/Q$



End-groups Optimization



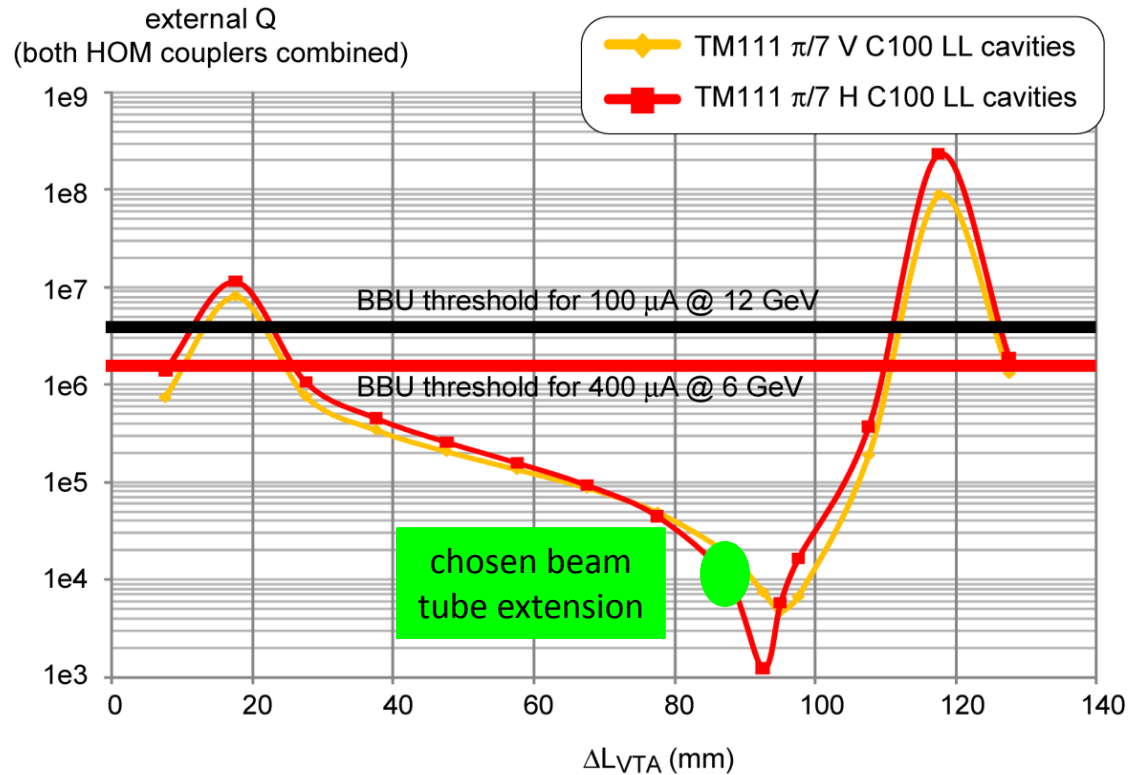
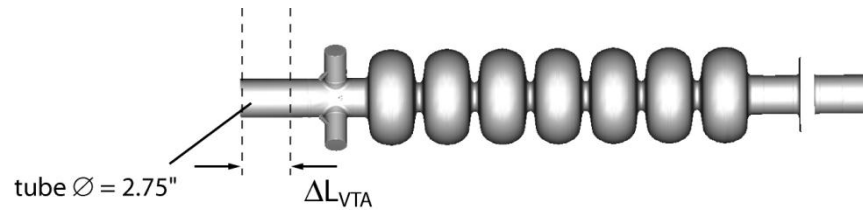
# Thank You !

# Backup Slides





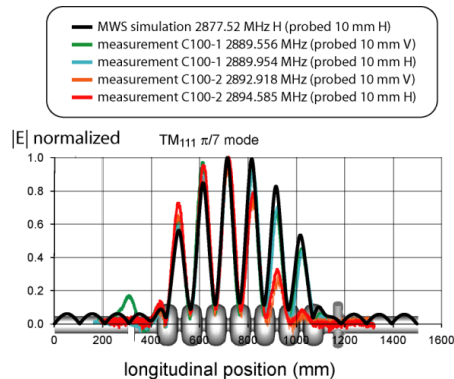
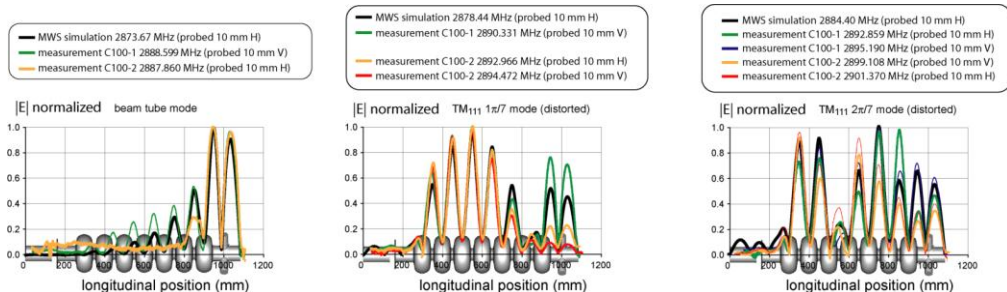
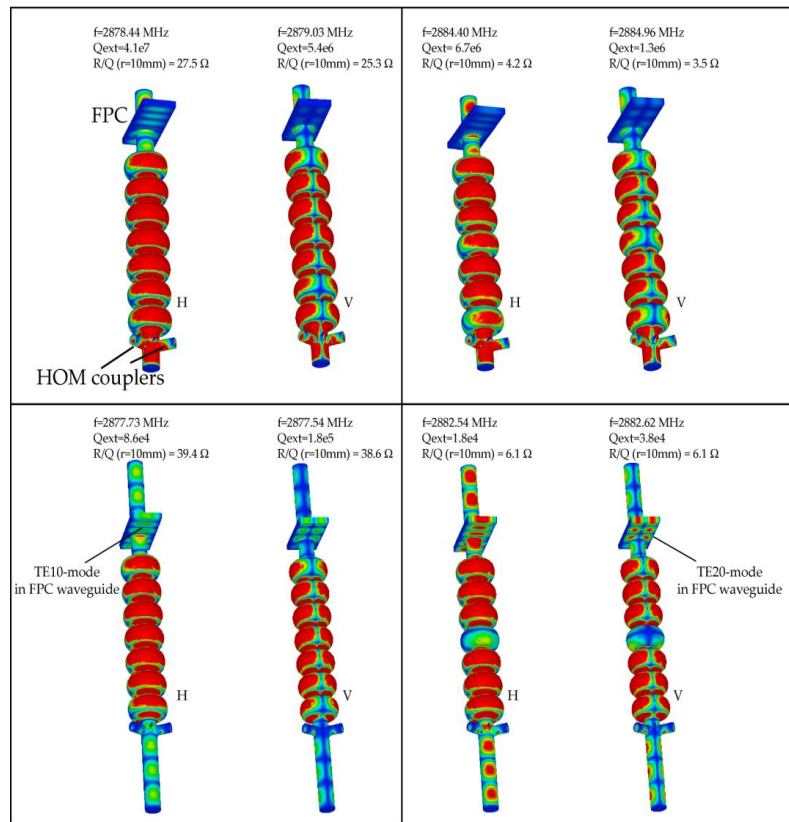
# Optimized Tube length for VTA measurements



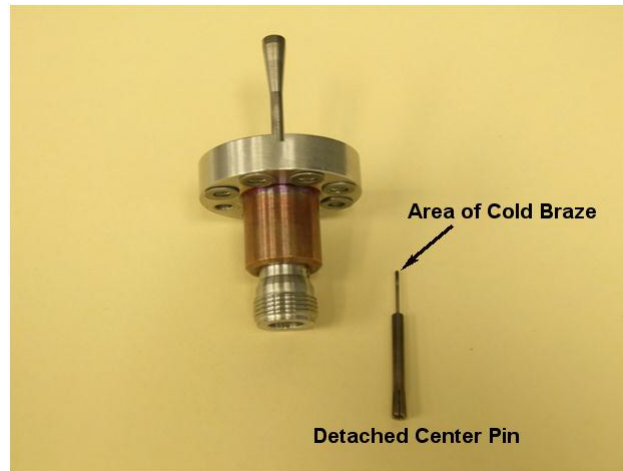
# Eigenmode simulations for critical propagating TM<sub>111</sub> $\pi/7$ -mode fields

1st TM<sub>111</sub> passband mode pair

2nd TM<sub>111</sub> passband mode pair



# Experienced HOM Probe Sapphire RF Feed-Through Issues



# CPU Time Saving Trick to Resolve High Q Modes

Proceedings of PAC09, Vancouver, BC, Canada

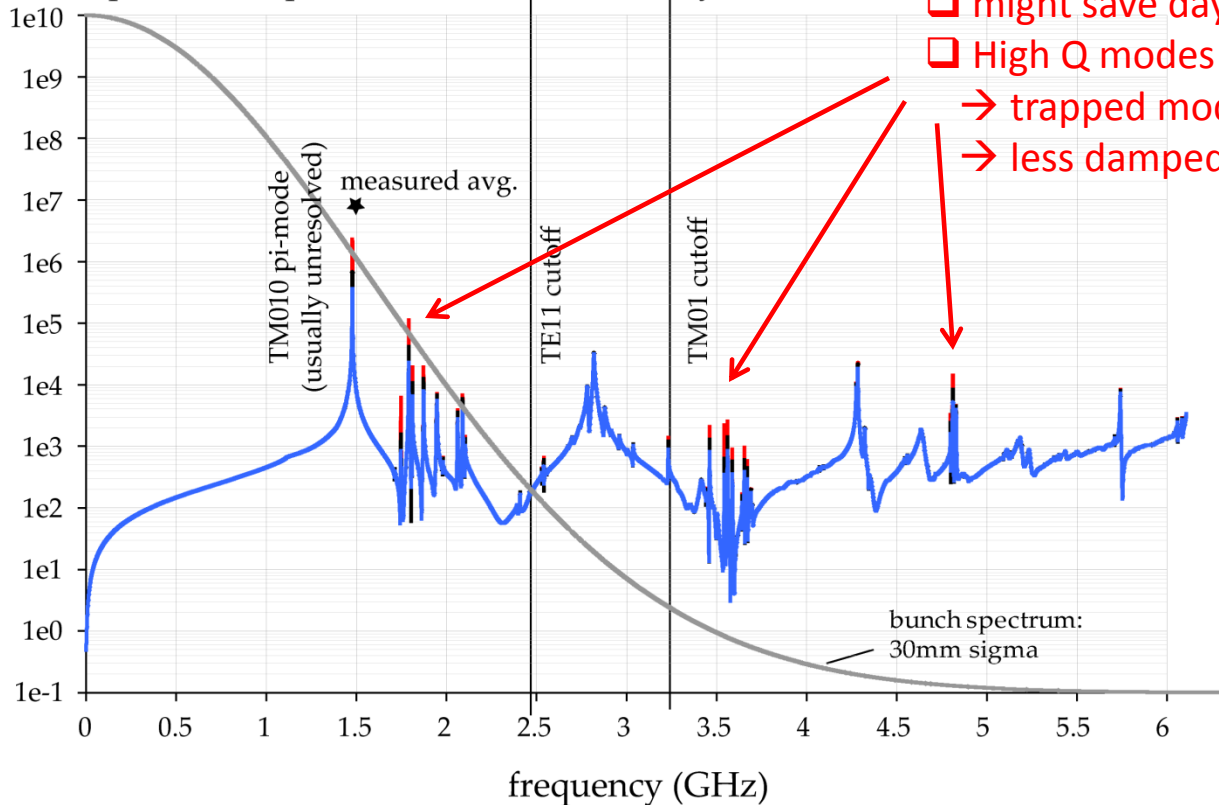
FR5PF094

## ENHANCED METHOD FOR CAVITY IMPEDANCE CALCULATIONS\*

F. Marhauser, R.A. Rimmer, K. Tian, H. Wang, JLab, Newport News, VA 23606, U.S.A

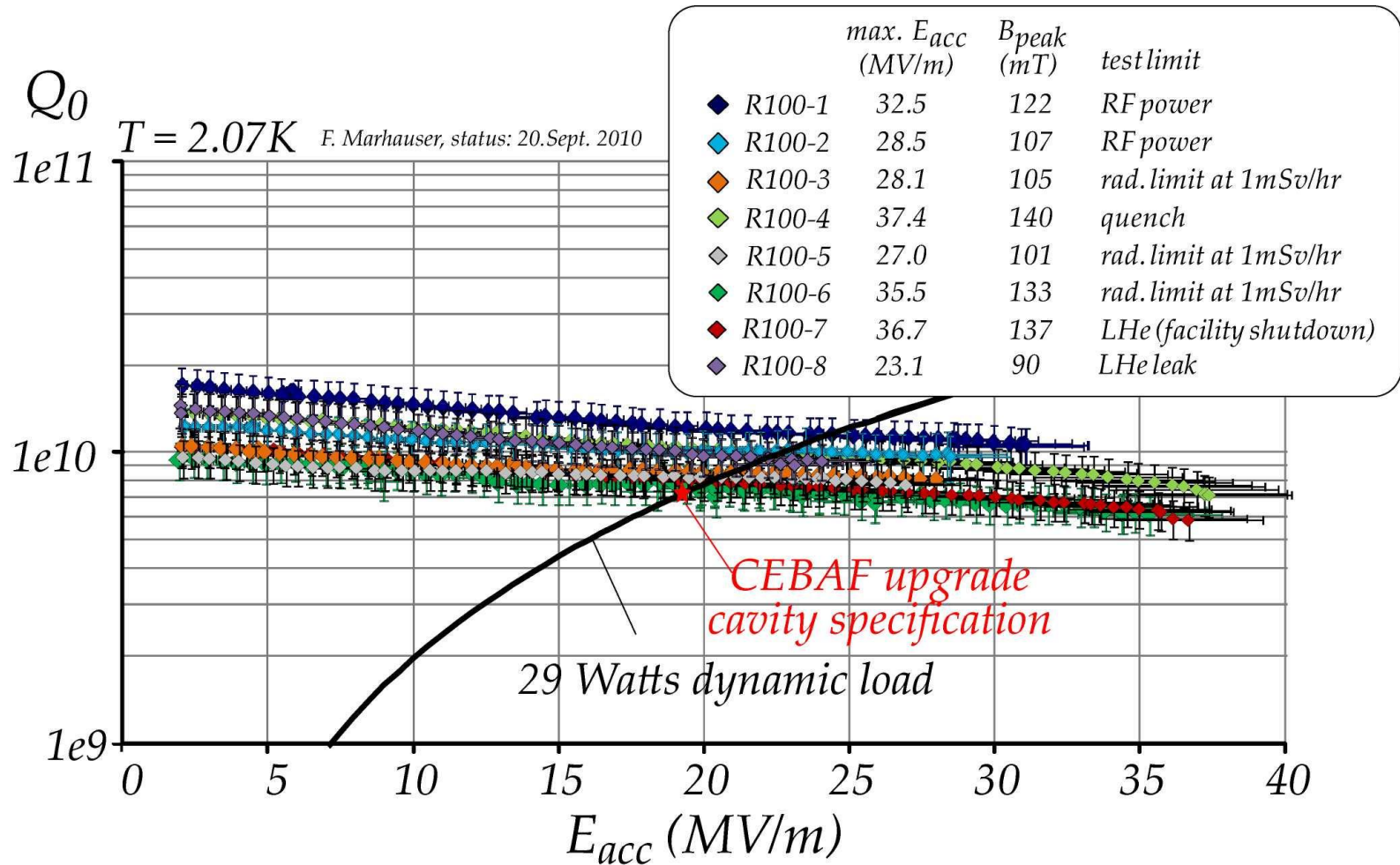
- 400m full wake as calculated
- 200m half wake as constructed
- extrapolated from full and half wake

broadband coupling impedance (Ohm)  
monopole and dipole 10 mm off horizontally



- might save days/weeks of CPU time
- High Q modes can be identified immediately
  - trapped modes
  - less damped modes, also above cutoff!

# R100 vertical RF high power test performance at 2K



# BBU Threshold Specification for Dipole Impedances

What Q is acceptable in that Frequency Range ?

$$R_{\perp, \text{threshold}} = \frac{R_{\perp}}{Q} Q_1 k = \frac{R}{Q} \frac{1}{k r^2} Q_1$$

- BBU dipole impedance threshold to support 12 GeV baseline physics up to 100  $\mu\text{A}$  :

$$R_{\perp, \text{threshold}} \leq 2.4 \text{e}10 \frac{\Omega}{\text{m}}$$

- beyond baseline physics up to 400  $\mu\text{A}$  at lower beam energies :

$$R_{\perp, \text{threshold}} \leq 1.0 \text{e}10 \frac{\Omega}{\text{m}}$$

f (MHz)	$k \cdot r^2$ (m) @ r = 10 mm	R/Q (Ohm) @ r = 10 mm	$R/Q_{\perp}$ (Ohm/m)	$R_{\perp, \text{threshold}}$ (Ohm/m)	maximum allowable Q
3000	6.08E-03	40	6.58E+03	1.0E+10	1.6E+06
3000	6.08E-03	40	6.58E+03	2.4E+10	3.8E+06

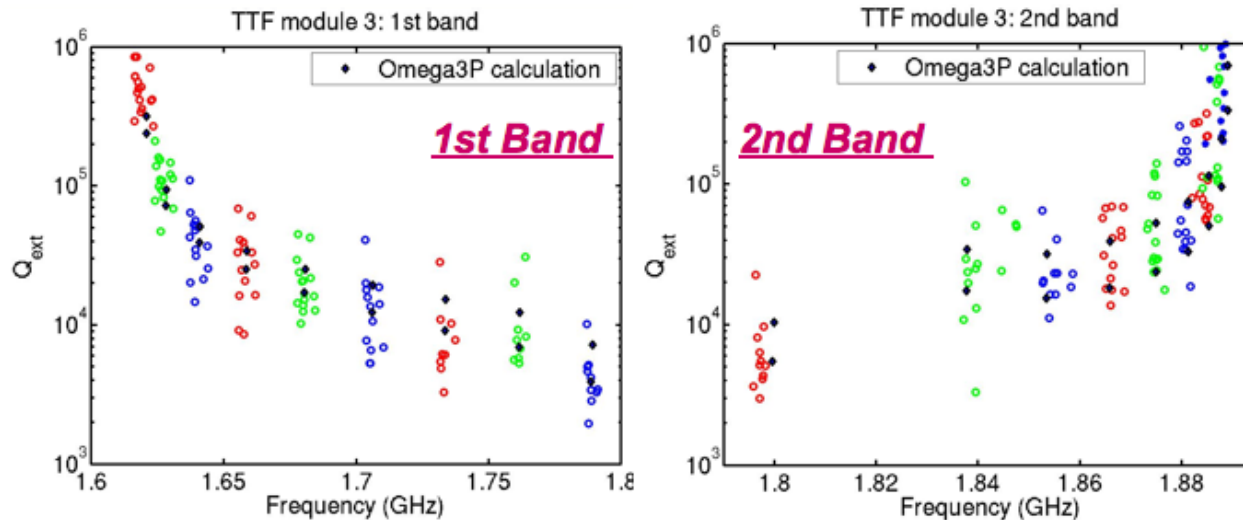
# Today's High End Computation Capabilities



## SLACs Advanced Computation Department

<http://www.slac.stanford.edu/grp/acd/omega3p.html>

- Using the complex eigensolver in **Omega3P**, the first ever direct calculations of the dipole mode spectrum (1.3 GHz fully equipped TESLA cavity) have been obtained on NERSC in 2005
  - e.g. 531K high-order tetrahedral elements with 2nd order basis functions
  - resulted in about 3.5 million DOFs (2 hrs with 512 CPUs & aggregated 300GB memory)



*calculation vs. measurements, data scatter due to cavity cell fabrication tolerances*

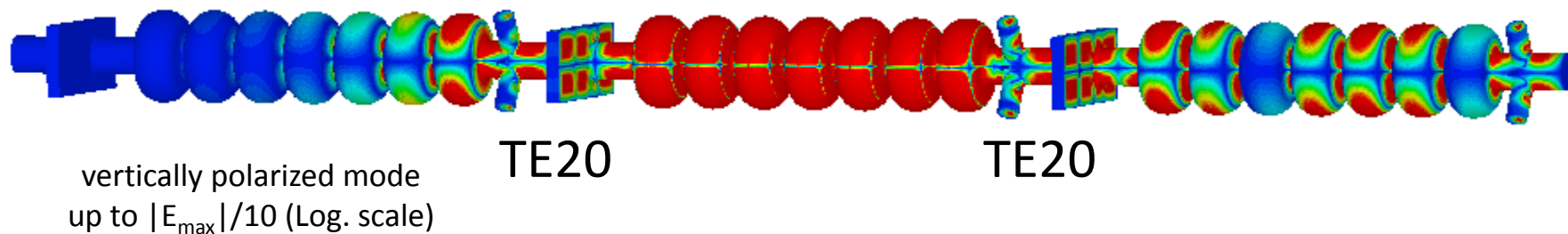
# CST Microwave Studio Eigenmode Solver Simulations (MWS)

- Trying to resemble real World -

## Simulation of cavity string



- how far and strong the field propagates in neighboring cavities may depend on detuning
- cavities share 2 HOM couplers and 2 FPCs (except for cavity at end of cryomodule)





# Beneficial help of fundamental power coupler (FPC)

- experimental proof seen: horizontal modes have at least an order of magnitude lower  $Q_{\text{ext}}$  FPC
- in either case: HOM couplers rather useless

